

**AMENDMENT NO. 1 AUGUST 2023**  
**TO**  
**IS 6594 : 2018 TECHNICAL SUPPLY CONDITIONS FOR STEEL WIRE ROPES**  
**AND STRANDS**  
( *Third Revision* )

(Page 1, clause **3.2.2**) — Substitute the following for the existing clause:

‘Factor derived by multiplying fill factor with  $\pi/4$ .’

(Page 4, clause **6.4**, line 3) — Substitute the following for the existing:

‘For lengths 400 m and more, the plus tolerance shall be 20 m for each 1 000 m of length or part thereof.’

(Page 5, Table 2, Note 3, line 5) — Substitute ‘6 × 49 SF (16-16-8F-8-1)’ for ‘6 × 49 SF (16-16-8F-1).’

(Page 11, Annex B, clause **B-4.1**) — Substitute the following for the existing clause:

‘Not more than 80 percent of the minimum breaking force given in relevant rope, specification may be applied quickly; the remaining force shall be applied slowly, at a rate of application of force not more than 0.5 percent of minimum breaking force per second.’